

## **Reservation for Besa Condominiums**

This is a reservation for a condominium unit in the Besa Condominiums which is a condominium project at 6501 Bridge Road, Monona WI, that is currently under construction at the time of acceptance of this reservation.

The address and unit of the reservation:

Price of Unit:

Buyer's contact information/Agent Information:

The Buyer shall provide a \$5000.00 reservation fee. The funds will be held by Homestead Title until applied to the purchase price or otherwise dispersed per the Offer to Purchase once executed. If the negotiations do not result in an accepted offer on the property, the earnest money shall be promptly disbursed to the Buyer and a cancellation and mutual release shall be executed to formalize the cancellation of the reservation.

This reservation is valid until June 30th, 2025 and secures Buyers interest above all other potential Buyer interest in this unit. If a formal Offer to Purchase is not formalized by this date, Seller shall have the right to terminate the reservation.